WHAT IS CLAIMED IS:

1. A booklet system comprising:

a pre-printed custom booklet component directed to a targeted recipient and having a content control identifier;

a content controller, wherein the content controller is adapted to:

use the content control identifier received from the pre-printed custom booklet component to obtain instructions;

use the instructions to create a just-printed custom booklet component; and use the instructions to marry the pre-printed custom booklet component and the just-printed custom booklet component to produce a customized booklet directed to the targeted recipient.

- 2. The booklet system of claim 1, wherein the content control identifier is a machinereadable code.
- 3. The booklet system of claim 1, wherein the system further comprises a feeder/scanner adapted to receive the pre-printed custom booklet component, to read the content control identifier, and to send the content control identifier to the content controller.
- 4. The booklet system of claim 1, wherein the pre-printed custom booklet component comprises one or more signatures printed on a web-fed printer and customized for the targeted recipient and the just-printed custom booklet component comprises a cover printed on a sheet-fed printer.
- 5. The booklet system of claim 4, wherein the booklet system further comprises a preprinted generic booklet component and wherein the content controller is further adapted to use the instructions to marry the pre-printed custom booklet component, the just-printed custom booklet component, and the pre-printed generic booklet component to produce a customized booklet directed to the targeted recipient.

- 6. The booklet system of claim 5 wherein the content control identifier is associated with profile data of the targeted recipient and the pre-printed generic booklet component is selected from a set of pre-printed generic booklet components for inclusion in the customized booklet based on the profile data.
- 7. The booklet system of claim 6, wherein the profile data of the targeted recipient is selected from the group consisting of an address, a set of preferences, a set of demographic data, and a set of historical data.
- 8. The booklet system of claim 1, wherein the booklet is selected from the group consisting of a book, a catalogue, a program, a service manual, a periodical, a report, a legal agreement, and a training manual.
- 9. A booklet system comprising:
 - a pre-printed custom booklet component directed to a targeted recipient and having a content control identifier;
 - a pre-printed generic booklet component;
 - a content controller, wherein the content controller is adapted to:
 - use the content control identifier received from the pre-printed custom booklet component to obtain instructions;
 - use the instructions to create a just-printed custom booklet component; and use the instructions to marry the pre-printed custom booklet component, the just-printed custom booklet component, and the pre-printed generic custom booklet component to produce a customized booklet directed to the targeted recipient.
- 10. The booklet system of claim 9, wherein the content control identifier is a machine readable code.
- 11. The booklet system of claim 9, wherein the system further comprises a feeder/scanner adapted to receive the pre-printed booklet component, to read the content control identifier, and to send the content control identifier to the content controller.

- 12. The booklet system of claim 9, wherein the pre-printed booklet component comprises one or more signatures printed on a web-fed printer and customized for the targeted recipient and the just-printed custom booklet component comprises a cover printed on a sheet-fed printer.
- 13. The booklet system of claim 9 wherein the content control identifier is associated with profile data of the targeted recipient and the pre-printed generic booklet component is selected from a set of pre-printed generic booklet components for inclusion in the customized booklet based on the profile data.
- 14. The booklet system of claim 13, wherein the profile data of the targeted recipient is selected from the group consisting of an address, a set of preferences, a set of demographic data, and a set of historical data.
- 15. The booklet system of claim 9, wherein the booklet is selected from the group consisting of a book, a catalogue, a program, a service manual, a periodical, a report, a legal agreement, and a training manual.
- 16. A booklet system comprising:

a pre-printed custom booklet component directed to a targeted recipient and having a content control identifier;

a pre-printed generic booklet component;

one or more pre-printed targeted generic booklet components;

a content controller, wherein the content controller is adapted to:

use the content control identifier received from the pre-printed custom booklet component to obtain instructions;

use the instructions to create a just-printed custom booklet component;

use the instructions to determine if the targeted recipient is to receive at least one of the one or more pre-printed targeted generic booklet components;

in the event the targeted recipient is to receive at least one of the one or more preprinted targeted generic booklet components, identify each of the one or more pre-printed targeted generic booklet components the targeted recipient is to receive;

use the instructions to marry the pre-printed custom booklet component, the just-printed custom booklet component, the pre-printed generic custom booklet component, and each pre-printed targeted booklet component the targeted recipient is to receive to produce a customized booklet directed to the targeted recipient.

- 17. The booklet system of claim 16, wherein the content control identifier is a machine readable code.
- 18. The booklet system of claim 16, wherein the system further comprises a feeder/scanner adapted to receive the pre-printed booklet component, to read the content control identifier, and to send the content control identifier to the content controller.
- 19. The booklet system of claim 16, wherein the pre-printed booklet component comprises one or more signatures printed on a web-fed printer and customized for the targeted recipient, and the just-printed custom booklet component comprises a cover printed on a sheet-fed printer.
- 20. The booklet system of claim 16 wherein the content control identifier is associated with profile data of the targeted recipient and the pre-printed targeted generic booklet component is selected for inclusion in the customized booklet based on the profile data.
- 21. The booklet system of claim 20, wherein the profile data of the targeted recipient is selected from the group consisting of an address, a set of preferences, a set of demographic data, and a set of historical data.
- 22. The booklet system of claim 21, wherein the booklet is selected from the group consisting of a book, a catalogue, a program, a service manual, a periodical, a report, a legal agreement, and a training manual.
- 23. A booklet system comprising:

a pre-printed custom booklet component directed to a targeted recipient and having a content control identifier;

a web-fed printer having a personalization printer integrated therewith, wherein the web-fed printer is adapted to print a just-printed booklet component;

a content controller, wherein the content controller is adapted to:

use the content control identifier received from the pre-printed custom booklet component to obtain instructions;

use the instructions to direct the personalization printer to print personalized content directed to the targeted recipient at a specified location in the just-printed booklet component; and

use the instructions to marry the pre-printed custom booklet component and the personalized just-printed booklet component to produce a customized booklet directed to the targeted recipient.

- 24. The booklet system of claim 23, wherein the content control identifier is a machinereadable code.
- 25. The booklet system of claim 23, wherein the system further comprises a feeder/scanner adapted to receive the pre-printed custom booklet component, to read the content control identifier, and to send the content control identifier to the content controller.
- 26. The booklet system of claim 23, wherein the personalized content is an address.
- 27. The booklet system of claim 23, wherein the personalized content is a message.
- 28. The booklet system of claim 23, wherein the content control identifier is associated with profile data of the targeted recipient and the personalized content is based on the profile data.
- 29. The booklet system of claim 28, wherein the profile data of the targeted recipient is selected from the group consisting of an address, a set of preferences, a set of demographic data, and a set of historical data.
- 30. The booklet system of claim 23, wherein the content controller is further adapted to use the instructions to create a just-printed custom booklet component and to marry the pre-printed

custom booklet component, the personalized just-printed booklet component, and the just-printed custom booklet component to produce a customized booklet directed to the targeted recipient.

- 31. The booklet system of claim 30, wherein the pre-printed custom booklet component comprises one or more signatures printed on a web-fed printer and customized for the targeted recipient, and the just-printed custom booklet component comprises a cover printed on a sheet-fed printer.
- 32. The booklet system of claim 23, wherein the booklet system further comprises a preprinted generic booklet component and wherein the content controller is further adapted to use the instructions to marry the pre-printed custom booklet component, the personalized just-printed booklet component, and the pre-printed generic booklet component to produce a customized booklet directed to the targeted recipient.
- 33. The booklet system of claim 32 wherein the content control identifier is associated with profile data of the targeted recipient, and the pre-printed generic booklet component is selected from a set of pre-printed generic booklet components for inclusion in the customized booklet based on the profile data.
- 34. The booklet system of claim 23, wherein the booklet is selected from the group consisting of a book, a catalogue, a program, a service manual, a periodical, a report, a legal agreement, and a training manual.
- 35. A booklet system comprising:

a pre-printed custom booklet component directed to a targeted recipient and having a content control identifier

means to read the content control identifier to obtain instructions;

means to use the instructions to create a just-printed custom booklet component;
means to use the instructions to marry the pre-printed custom booklet component with the
just-printed custom booklet component to produce a customized booklet directed to the

targeted recipient.

36. The booklet system of claim 35, the system further comprising:

a pre-printed generic booklet component; and

means to use the instructions to marry the pre-printed custom booklet component, the just-printed custom booklet component, and the pre-printed generic booklet component to produce a customized booklet directed to the targeted recipient.

37. A booklet system comprising:

a pre-printed custom booklet component directed to a targeted recipient and having a content control identifier;

a web-fed printer having a personalization printer integrated therewith, wherein the web-fed printer is adapted to print a just-printed booklet component;

means to read the content control identifier to obtain instructions;

means to use the instructions to direct the personalization printer to print personalized content directed to the targeted recipient at a specified location in the just-printed booklet component; and

means to use the instructions marry the pre-printed custom booklet component and the personalized just printed booklet component to produce a customized booklet directed to the targeted recipient.

38. The booklet system of claim 37, the system further comprising:

a pre-printed generic booklet component; and

means to use the instructions to marry the pre-printed custom booklet component, the just-printed custom booklet component and the pre-printed generic booklet component to produce a customized booklet directed to the targeted recipient.

39. A method for printing a booklet directed to a targeted recipient using a booklet system, the method comprising:

reading a content control identifier from a pre-printed custom booklet component; using the content control identifier received from the pre-printed custom booklet component to obtain instructions;

using the instructions to create a just-printed custom booklet component; and using the instructions marry the pre-printed custom booklet component with the just-printed custom booklet component to produce a customized booklet directed to the targeted recipient.

- 40. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 39, wherein the content control identifier is a machine-readable code.
- 41. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 39, wherein the pre-printed custom booklet component comprises one or more signatures printed on a web-fed printer and customized for the targeted recipient and the just-printed custom booklet component comprises a cover printed on a sheet-fed printer.
- 42. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 41, the method further comprises using the instructions to marry the pre-printed custom booklet component and the just-printed custom booklet component with a pre-printed generic booklet component.
- 43. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 39, wherein the content control identifier is associated with profile data of the targeted recipient and the method further comprises:
 - using the profile data to select a targeted pre-printed generic booklet component from a set of pre-printed generic booklet components for inclusion in the customized booklet based on the profile data; and
 - using the instructions to marry the pre-printed custom booklet component with the justprinted custom booklet component and the targeted generic book component to produce a customized booklet directed to the targeted recipient.
- 44. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 43, wherein the profile data of the targeted recipient is selected from the group consisting of an address, a set of preferences, a set of demographic data, and a set of historical data.

- 45. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 43, wherein the booklet is selected from the group consisting of a book, a catalogue, a program, a service manual, a periodical, a report, a legal agreement, and a training manual.
- 46. A method for printing a booklet directed to a targeted recipient using a booklet system, the booklet system comprising a web-fed printer having a personalization printer integrated therewith and wherein the web-fed printer is adapted to print a just-printed booklet component, the method comprising:

reading a content control identifier from a pre-printed custom booklet component; using the content control identifier received from the pre-printed custom booklet component to obtain instructions;

using the instructions to direct the personalization printer to print personalized content directed to the targeted recipient at a specified location in a just-printed booklet component; and

using the instructions to marry the pre-printed custom booklet component with the personalized just printed booklet component to produce a customized booklet directed to the targeted recipient.

- 47. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 46, wherein the content control identifier is a machine-readable code.
- 48. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 46, wherein the system further comprises a feeder/scanner adapted to receive the preprinted custom booklet component, to read the content control identifier, and to send the content control identifier to the content controller.
- 49. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 46, wherein the personalized content is an address.
- 50. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 46, wherein the personalized content is a message.

- 51. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 46, wherein the content control identifier is associated with profile data of the targeted recipient and the personalized content is based on the profile data.
- 52. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 51, wherein the profile data of the targeted recipient is selected from the group consisting of an address, a set of preferences, a set of demographic data, and a set of historical data.
- 53. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 46, wherein the content controller is further adapted to use the instructions to create a just-printed custom booklet component and to use instructions to marry the pre-printed custom booklet component, the personalized just-printed booklet component, and the just-printed custom booklet component to produce a customized booklet directed to the targeted recipient.
- 54. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 53, wherein the pre-printed custom booklet component comprises one or more signatures printed on a web-fed printer and customized for the targeted recipient and the just-printed custom booklet component comprises a cover printed on a sheet-fed printer.
- 55. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 46, wherein the booklet system further comprises a pre-printed generic booklet component and wherein the content controller is further adapted to use the instructions to marry the pre-printed custom booklet component, the personalized just-printed booklet component, and the pre-printed generic booklet component to produce a customized booklet directed to the targeted recipient.
- 56. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 55 wherein the content control identifier is associated with profile data of the targeted recipient and the pre-printed generic booklet component is selected from a set of pre-printed generic booklet components for inclusion in the customized booklet based on the profile data.

57. The method for printing a booklet directed to a targeted recipient using a booklet system of claim 46, wherein the booklet is selected from the group consisting of a book, a catalogue, a program, a service manual, a periodical, a report, a legal agreement, and a training manual.